

Date: Tuesday, 11/14/2006 10:13:21 AM  
 User: Kim Johnston

## Process Sheet

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	ARM
<b>Job Number</b> :	29447		
<b>Estimate Number</b> :	12578		
<b>P.O. Number</b> :	N/A	<b>Part Number</b> :	D35601
<b>This Issue</b> :	11/14/2006	<b>S.O. No.</b> :	N/A
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D3560 REV A
<b>First Issue</b> :	N/A	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	29415	<b>Drawing Revision</b> :	A
		<b>Material</b> :	N/A
<b>Written By</b> :		<b>Due Date</b> :	11/25/2006
<b>Checked &amp; Approved By</b> :		<b>Qty:</b>	5
<b>Comment</b> :	Est Rev:A New Issue 06-11-10 JLM	<b>Um:</b>	Each

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"
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**Comment:** Qty.: 1.0080 f(s)/Unit Total: 5.0400 f(s)

6061-T6 Bar .50" x 6.0"

Batch: M101919

ml 06 11 21

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: A

Prog Rev: A

ml 06 11 21

(5)

2-Deburr if necessary

Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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ml 06 11 21

(5)

**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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**Comment:** CONVENTIONAL MILLING MACHINE

1-Open .196" Dia hole

2-C'Bore as per Dwg D3560.

3-Ream .507" as per Dwg D3560

\*\*\*Ensure to C'Bore on Correct side\*\*\*

J.F. 06/12/19

(5)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/10/10 2-  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 11/14/2006 10:13:22 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 29447

Part Number: D35601

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 06/12/19

(5)

6.0

QC8

SECOND CHECK



Comment: SECOND CHECK

Sn 06/12/19 x5

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 51355

EP 6/12/19 (5)

P 04/14/27 (5)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



(5)

Comment: FINAL INSPECTION/W/O RELEASE

07/01/02

Job Completion



06/12/19

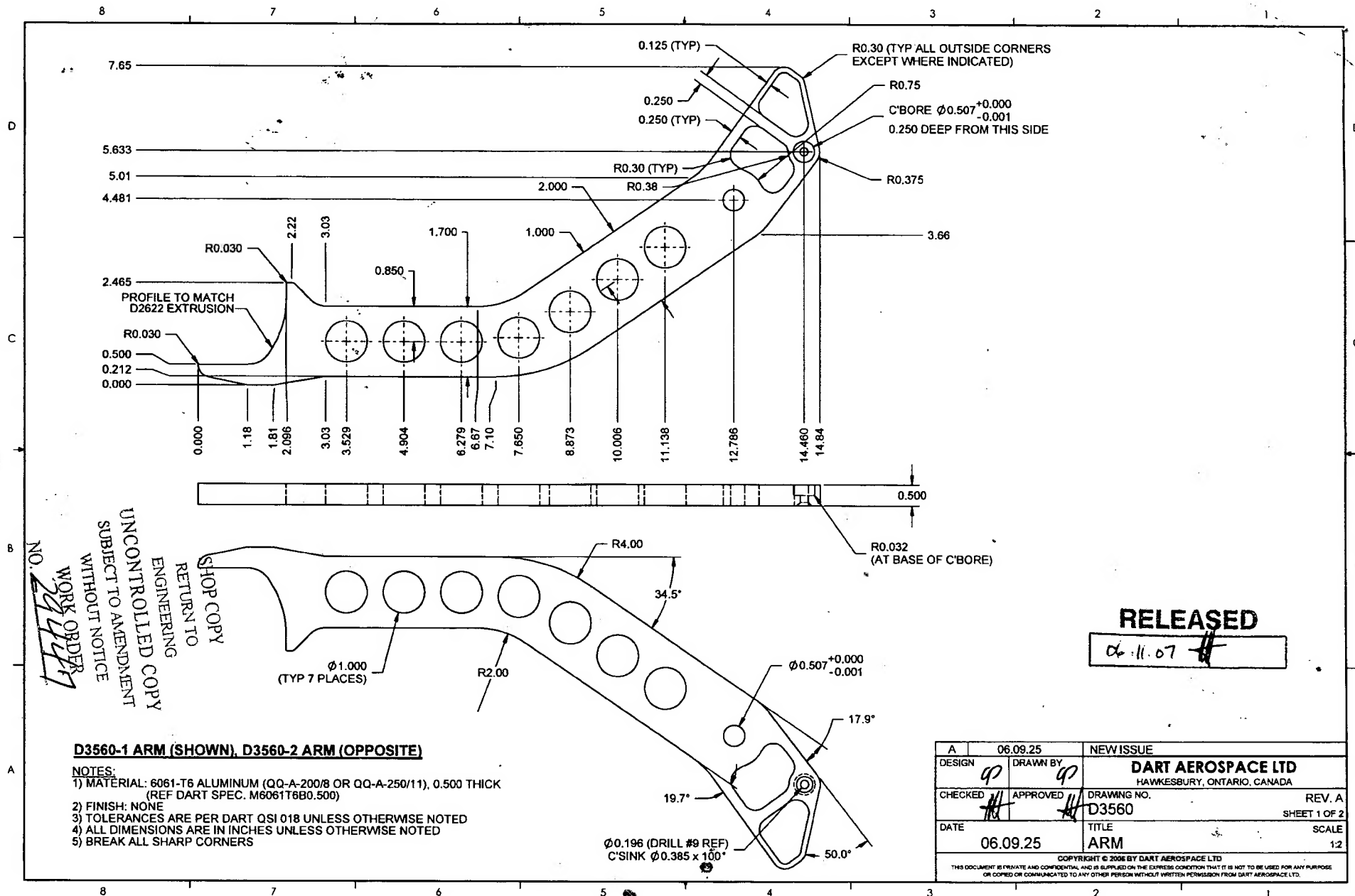
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				1/10/00			

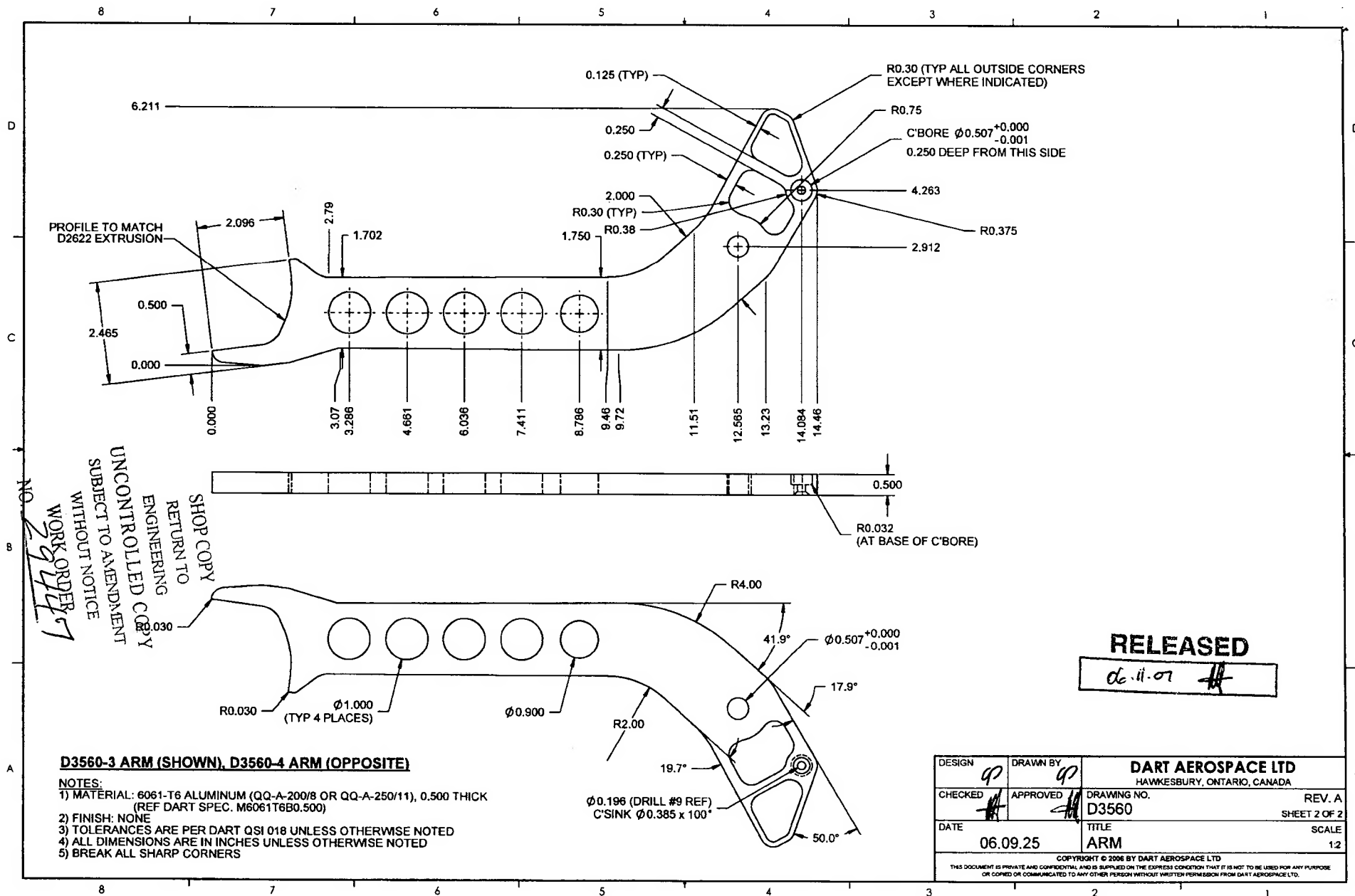
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries





<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 29447
<b>Description:</b> ARM	<b>Part Number:</b> D3560-1
<b>Inspection Dwg:</b> D3560 : <b>Rev:</b> A	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	M. M. J. F.	Audited by:	E.	Prototype Approval:	
Date:	8/1/21	Date:	06/12/18	Date:	NMA

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	